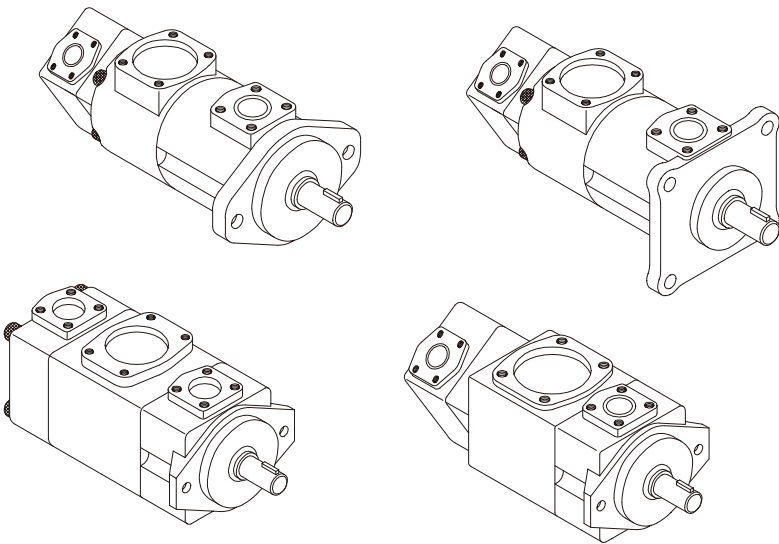


VQ215 SVQ215  
VQ225 SVQ315  
VQ325 DVQ425  
VQ425 SVQ425  
VQ435 SVQ435  
DVQ435



ORDERING CODE

雙泵訂購指引

EX : (VQ215-26-17-F-RALD-02) EX : (SVQ315-94-17-F-RAAA-02)

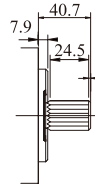
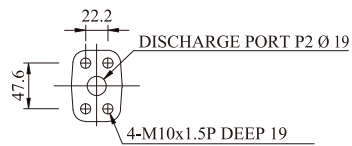
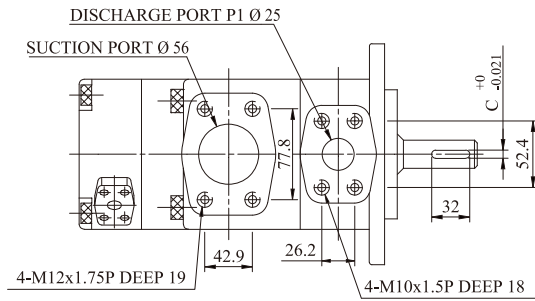
| Series Number             | P1:Discharge Port c.c/rev<br>Shaft End  | P2:Discharge Port c.c/rev<br>Cover End  | Mounting Type                                          | Shaft Rotation<br>(view from Shaft End)                   | Discharge Port<br>Position (P1) Shaft End Pump<br>(view from Shaft End)                               | Suction Port<br>Position (view from Shaft End)                                                        | Discharge Port<br>Position (P2) Cover End Pump<br>(view from Shaft End)                                                                                                                | Shaft Type        |
|---------------------------|-----------------------------------------|-----------------------------------------|--------------------------------------------------------|-----------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|
| 型式                        | P1-出油口<br>(近心軸端)                        | P2-出油口<br>(近上蓋端)                        | 安裝方式                                                   | 心軸轉向<br>(由心軸方向看)                                          | P1出口位置方向<br>(由心軸方向看)                                                                                  | S進口位置方向<br>(由心軸方向看)                                                                                   | P2出口位置方向<br>(由心軸方向看)                                                                                                                                                                   | 心軸種類              |
| VQ225                     | 18,22,26,32<br>38,43,47,52<br>60,65,75  | 18,22,26,32<br>38,43,47,52<br>60,65,75  | F:<br>Flange Type<br>法蘭型<br><br>L:<br>Foot Type<br>腳座型 | R:<br>Clockwise<br>順時針<br><br>L:<br>Anti-Clockwise<br>反時針 | A:Upward<br>(normal)<br>向上<br><br>B:Downward<br>向下<br><br>R:Right Hand<br>右向<br><br>L:Left Hand<br>左向 | A:Upward<br>(normal)<br>向上<br><br>B:Downward<br>向下<br><br>R:Right Hand<br>右向<br><br>L:Left Hand<br>左向 | A:Upward 向上<br>(normal)<br>B:Downward 向下<br>R:Right Hand 右向<br>L:Left Hand 左向                                                                                                          | -01<br>-02<br>-03 |
| SVQ315                    | 60,66,76<br>82,88,94<br>108,116,125     | 6,8,11,14<br>17,19,23<br>26,31,38       |                                                        |                                                           |                                                                                                       |                                                                                                       |                                                                                                                                                                                        |                   |
| VQ215<br>SVQ215           | 18,22,26,32<br>38,43,47,52,<br>60,65,75 | 6,8,11,14<br>17,19,23<br>26,31,38       |                                                        |                                                           |                                                                                                       |                                                                                                       | A:On Right Hand<br>Upward 45°<br>(normal)<br>右上 45°<br>B:On Right Hand<br>Downward 45°<br>右下 45°<br>C:On Left Hand<br>Downward 45°<br>左下 45°<br>D:On Left Hand<br>Upward 45°<br>左上 45° |                   |
| VQ325                     | 60,66,76<br>82,88,94<br>108,116,125     | 18,22,26,32<br>38,43,47,52,<br>60,65,75 |                                                        |                                                           |                                                                                                       |                                                                                                       |                                                                                                                                                                                        |                   |
| VQ425<br>SVQ425<br>DVQ425 | 136,156<br>189,200<br>216,237           | 18,22,26,32<br>38,43,47,52,<br>60,65,75 |                                                        |                                                           |                                                                                                       |                                                                                                       |                                                                                                                                                                                        |                   |
| VQ435<br>SVQ435<br>DVQ435 | 136,156<br>189,200<br>216,237           | 60,66,76,82,<br>88,94,108<br>116,125    |                                                        |                                                           |                                                                                                       |                                                                                                       |                                                                                                                                                                                        |                   |

DOUBLE PUMP WEIGHT LIST(Kg)

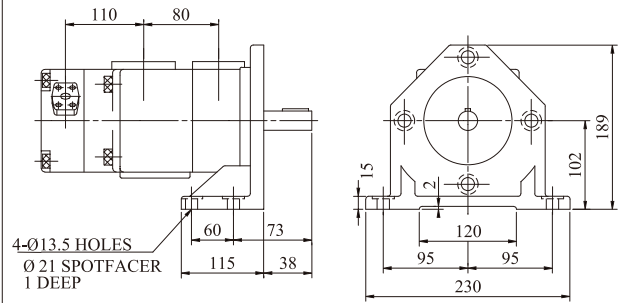
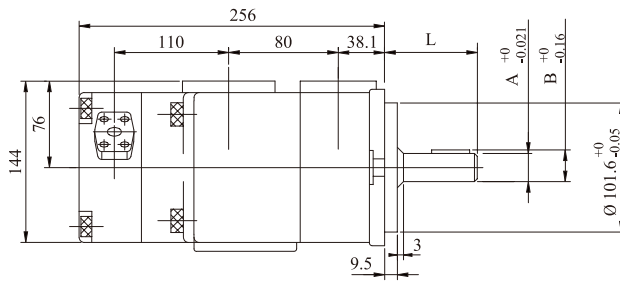
雙泵重量表 (Kg)

|                       | VQ215 | VQ225 | SVQ215 | SVQ315 | VQ325 | VQ425 | DVQ425 | SVQ425 | VQ435 | DVQ435 | SVQ435 |
|-----------------------|-------|-------|--------|--------|-------|-------|--------|--------|-------|--------|--------|
| Flange Type           | 24    | 30.6  | 32     | 44.4   | 50    | 63    | 73     | 80     | 76    | 84     | 91     |
| Foot Type             | 29    | 35.5  | 40     | 52     | 58    | 71    | 104    | 111    | 93    | 115    | 122    |
| Outlet & Inlet Flange | 2.5   | 3.2   | 3.2    | 3.5    | 3.5   | 4.8   | 4.8    | 4.8    | 5.2   | 5.2    | 5.2    |

### VQ215

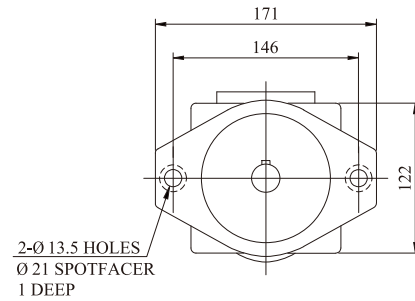


NO.04-Shaft  
16/32 d.p. -13 teeth  
30° pressure angle  
Flat root side fit.

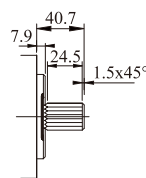
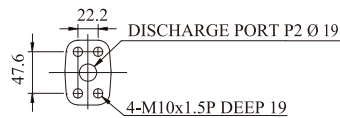
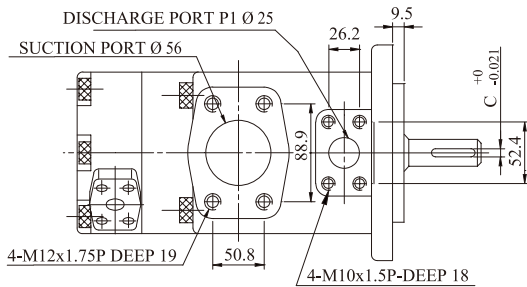


Foot Type (腳座型)

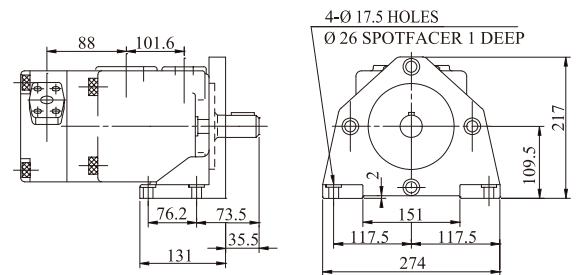
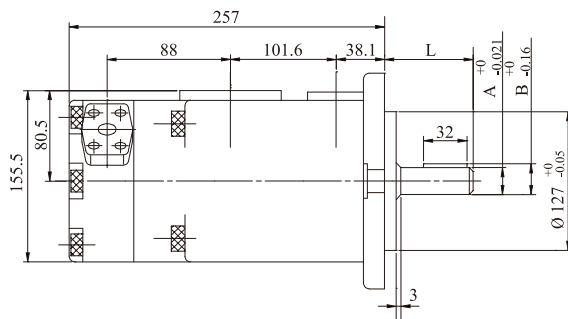
|             | A                      | B     | C    | L  |
|-------------|------------------------|-------|------|----|
| NO.01-Shaft | Ø 22.23                | 24.5  | 6.35 | 61 |
| NO.02-Shaft | Ø 25.4                 | 28.18 | 6.35 | 61 |
| NO.03-Shaft | Ø 30                   | 33    | 7    | 68 |
| NO.04-Shaft | Spline shaft 7/8" -13T |       |      |    |



### SVQ215

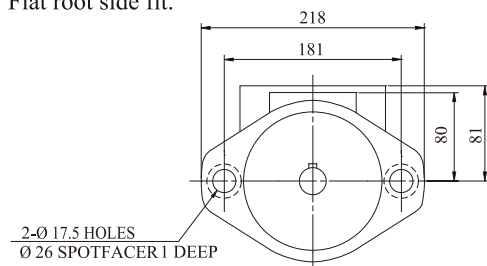


NO.04-Shaft  
16/32 d.p. 13teeth  
30° pressure angle  
Flat root side fit.

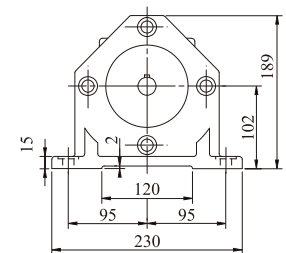
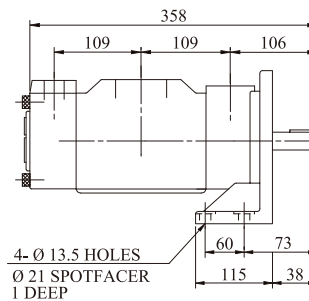
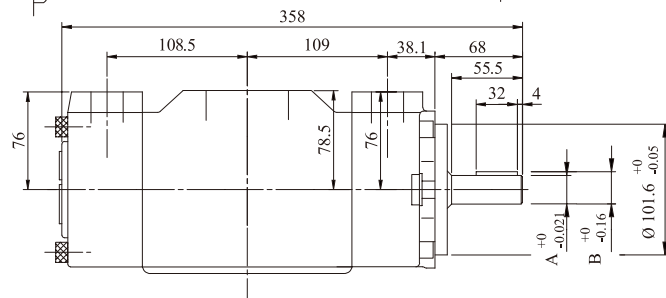
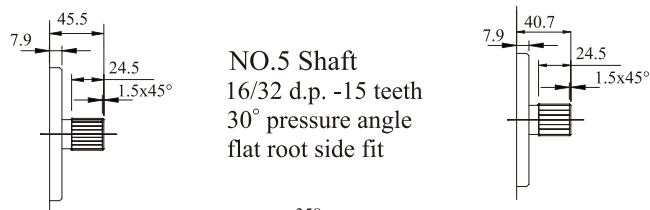
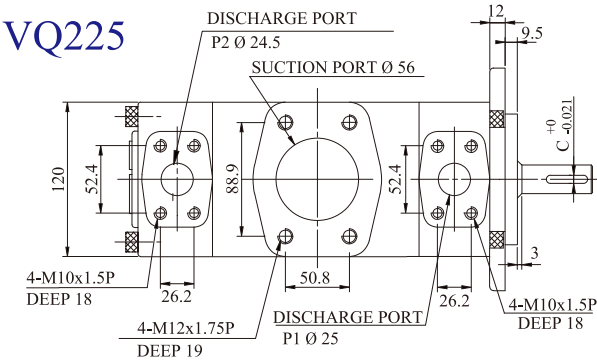


Foot Type (腳座型)

|             | A                      | B     | C    | L  |
|-------------|------------------------|-------|------|----|
| NO.01-Shaft | Ø 22.23                | 24.5  | 6.35 | 61 |
| NO.02-Shaft | Ø 25.4                 | 28.18 | 6.35 | 61 |
| NO.03-Shaft | Ø 30                   | 33    | 7    | 68 |
| NO.04-Shaft | Spline shaft 7/8" -13T |       |      |    |



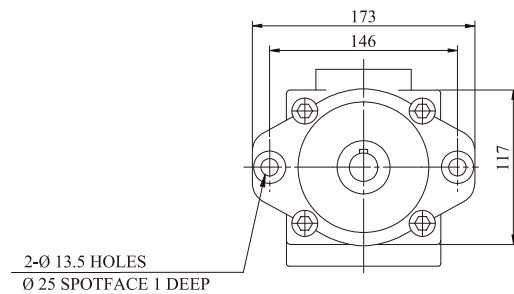
### VQ225



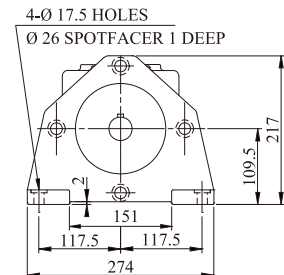
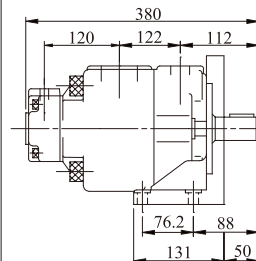
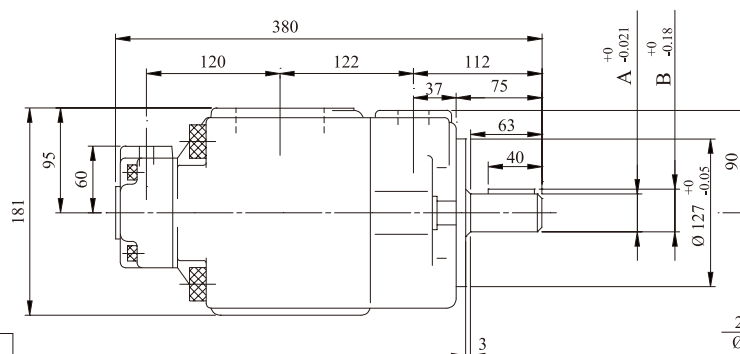
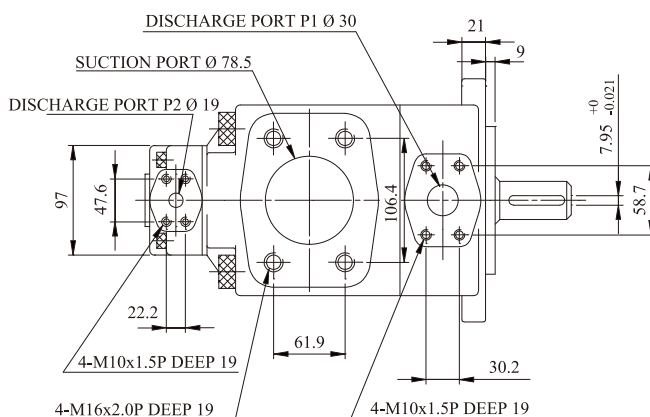
Foot Type (腳座型)

NO.04-Shaft  
16/32 d.p. -13 teeth  
30° pressure angle  
flat root side fit.

|             | A                      | B     | C    |
|-------------|------------------------|-------|------|
| NO.01-Shaft | Ø 22.23                | 24.5  | 6.35 |
| NO.02-Shaft | Ø 25.4                 | 28.18 | 6.35 |
| NO.03-Shaft | Ø 30                   | 33    | 7    |
| NO.04-Shaft | Spline shaft 7/8" -13T |       |      |
| NO.05-Shaft | Spline shaft 1" -15T   |       |      |

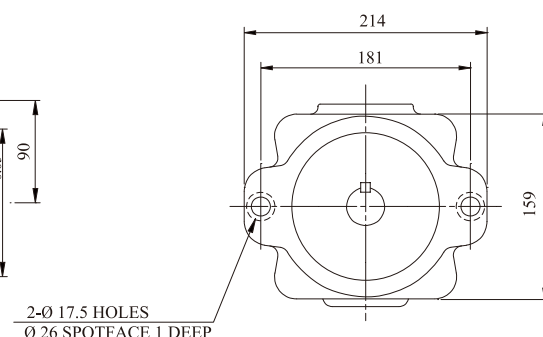


### SVQ315

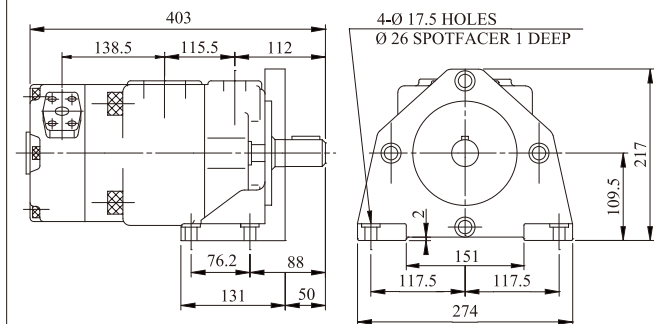
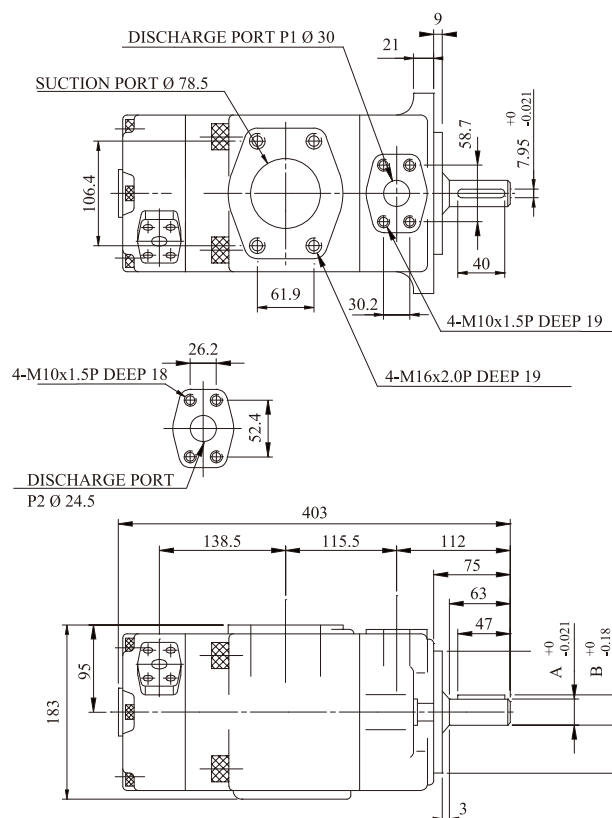


Foot Type (腳座型)

|             | A       | B     |
|-------------|---------|-------|
| NO.01-Shaft | Ø 31.75 | 35.32 |
| NO.02-Shaft | Ø 34.9  | 38.56 |

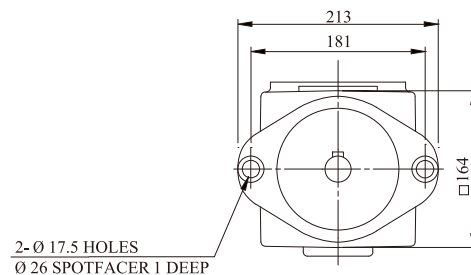


### VQ325

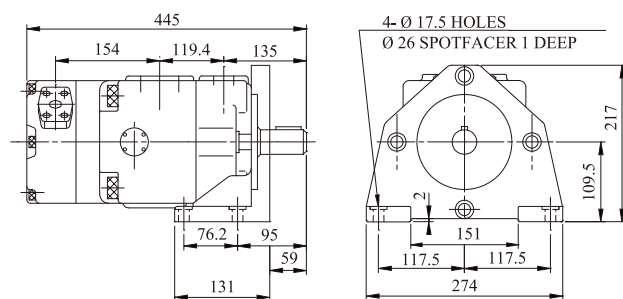
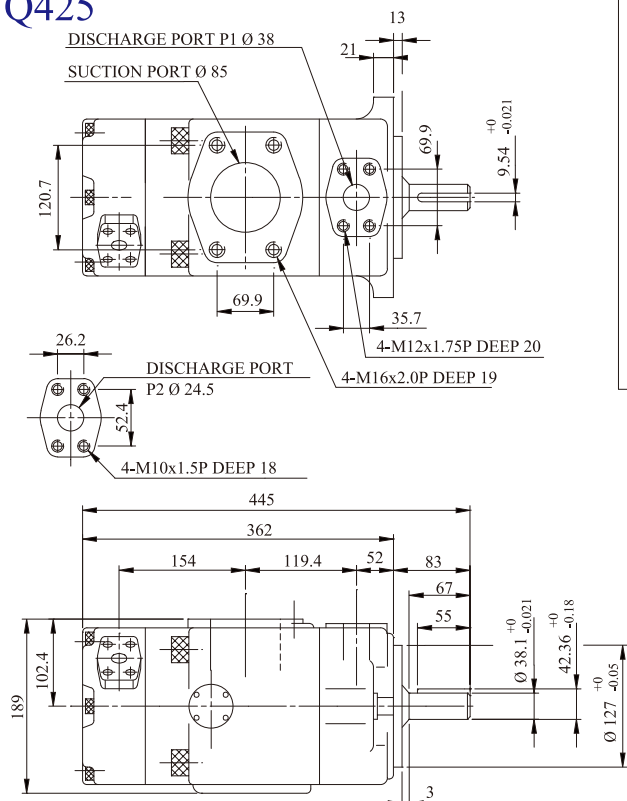


Foot Type (腳座型)

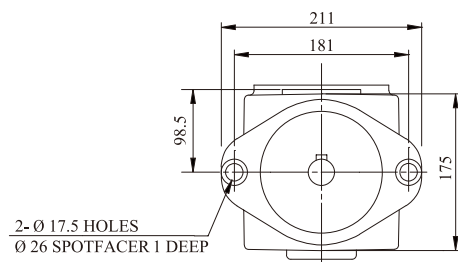
|                                 | A     | B |
|---------------------------------|-------|---|
| NO.01-Shaft $\varnothing 31.75$ | 35.32 |   |
| NO.02-Shaft $\varnothing 34.9$  | 38.56 |   |



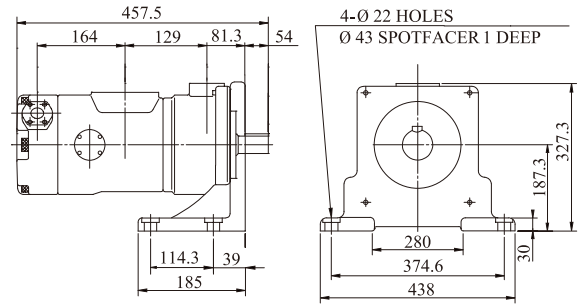
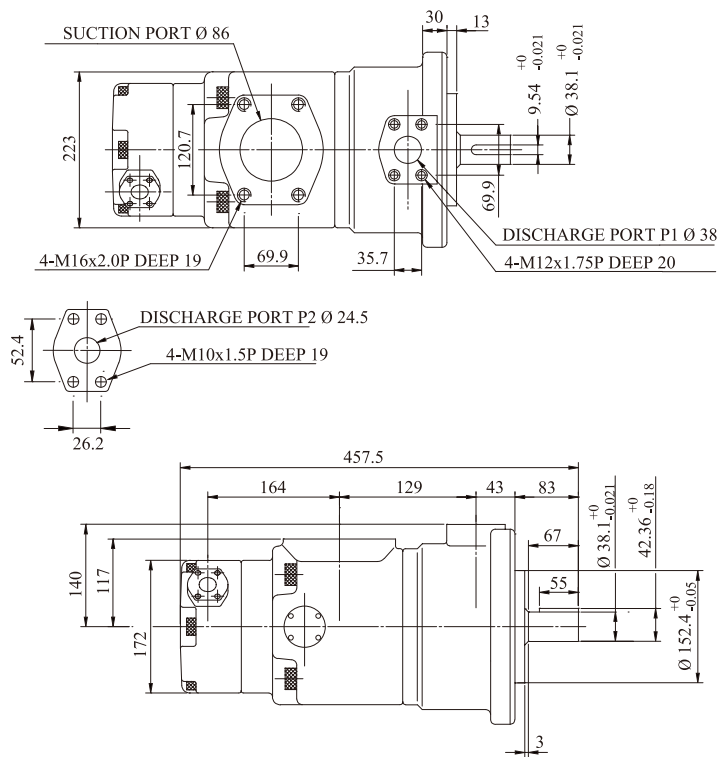
### VQ425



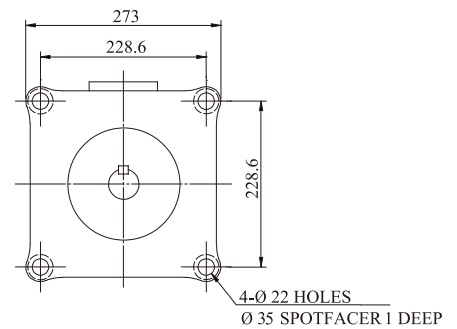
Foot Type (腳座型)



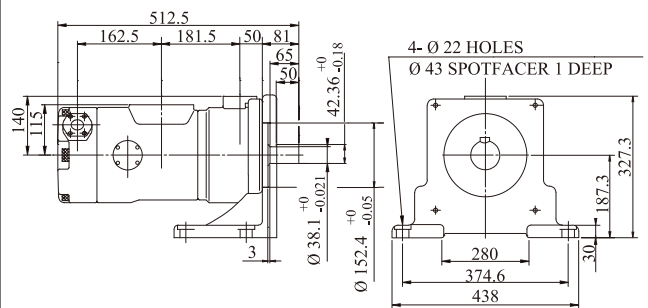
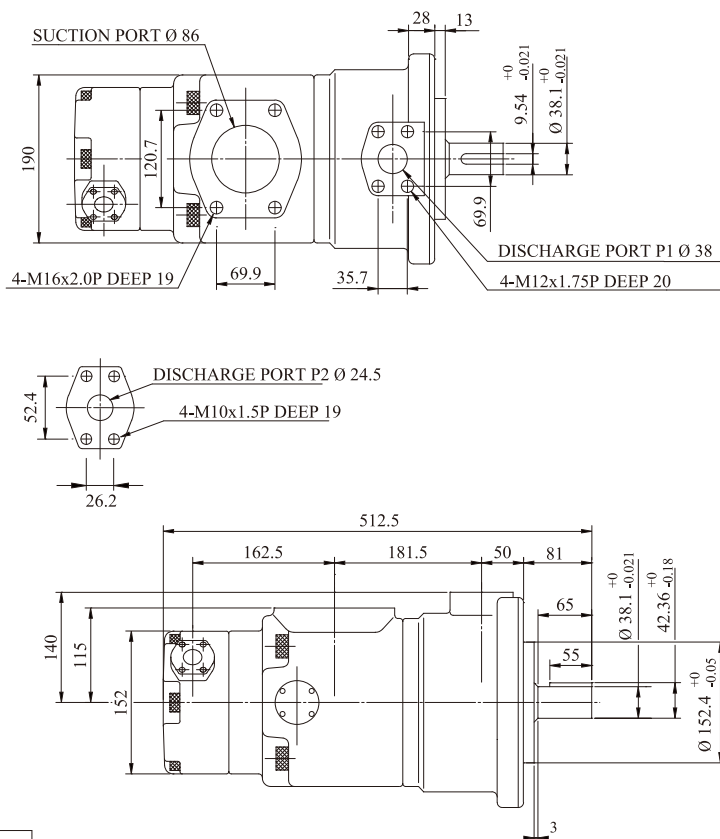
### DVQ425



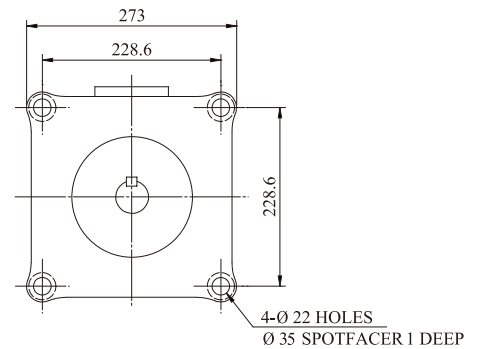
Foot Type (腳座型)



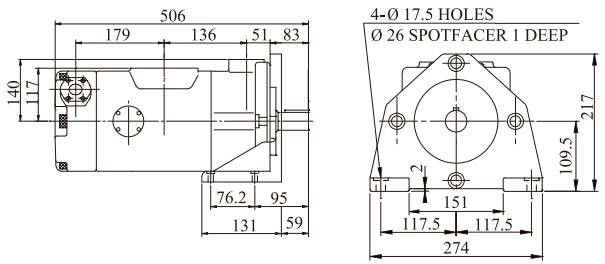
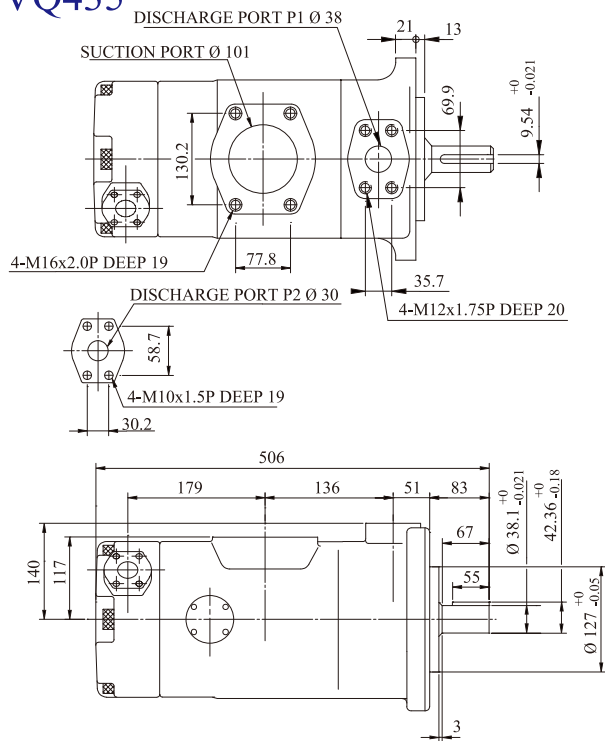
### SVQ425



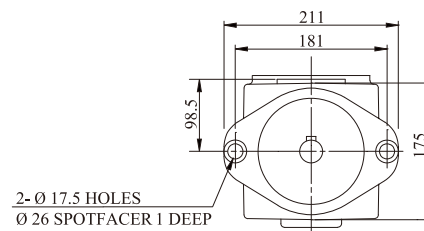
Foot Type (腳座型)



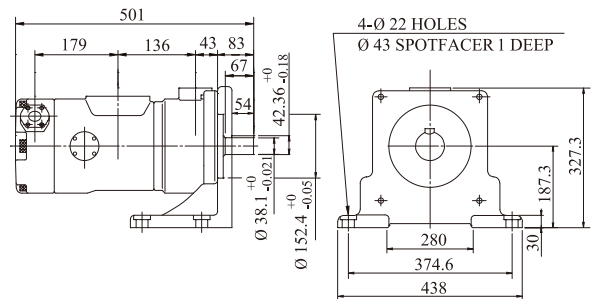
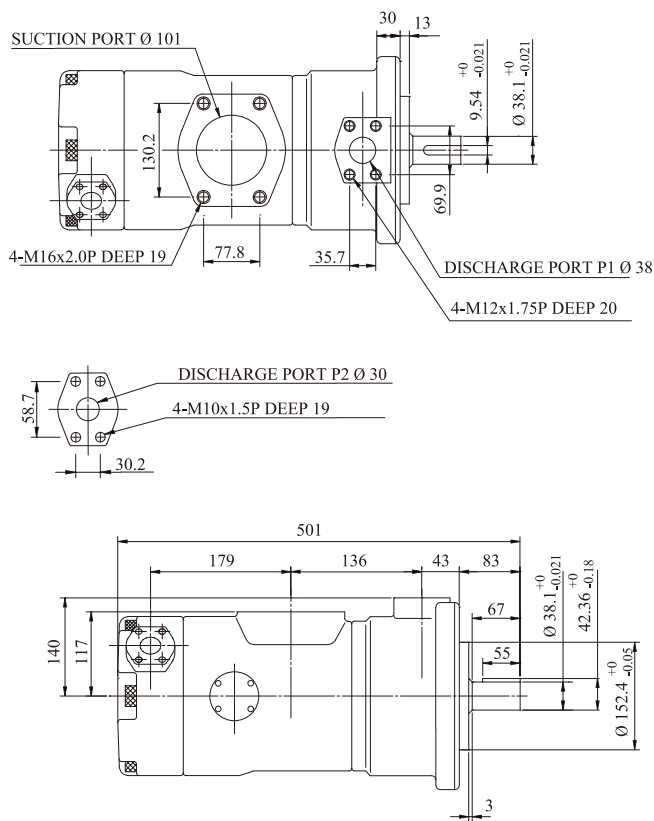
### VQ435



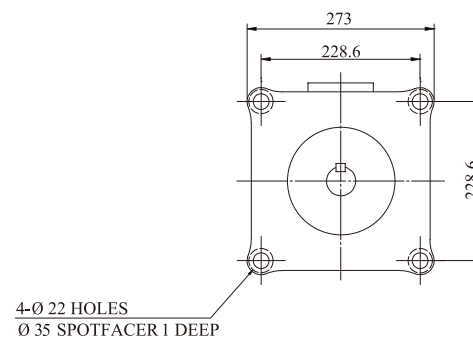
Foot Type (腳座型)



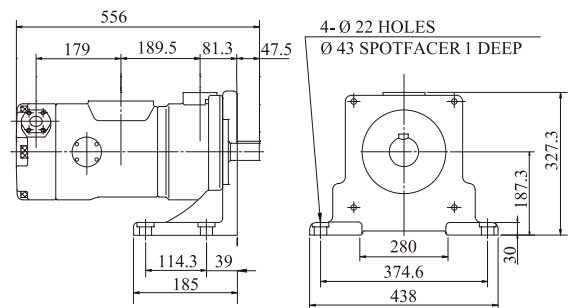
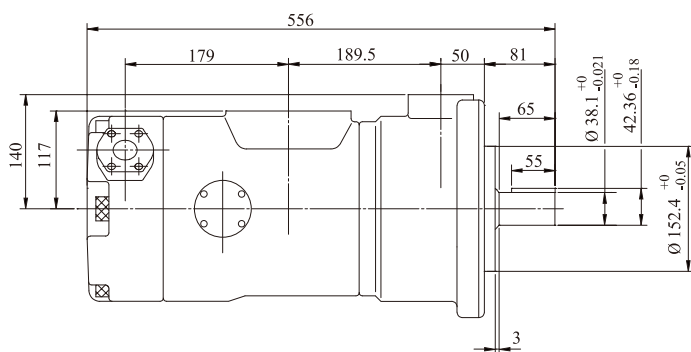
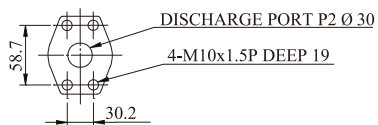
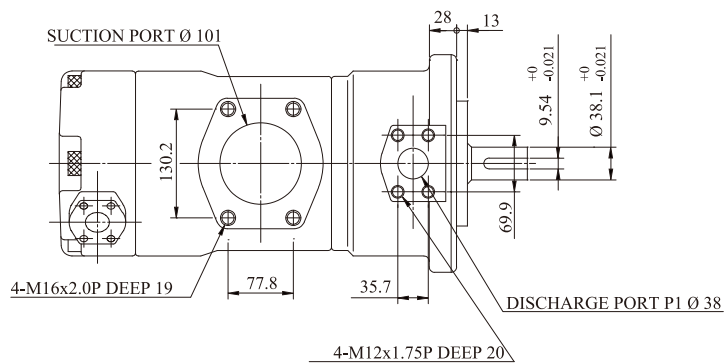
### DVQ435



Foot Type (腳座型)

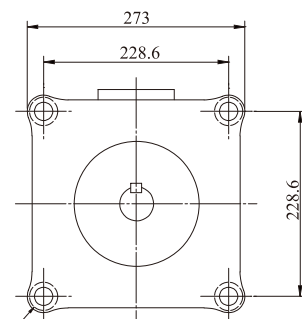


### SVQ435

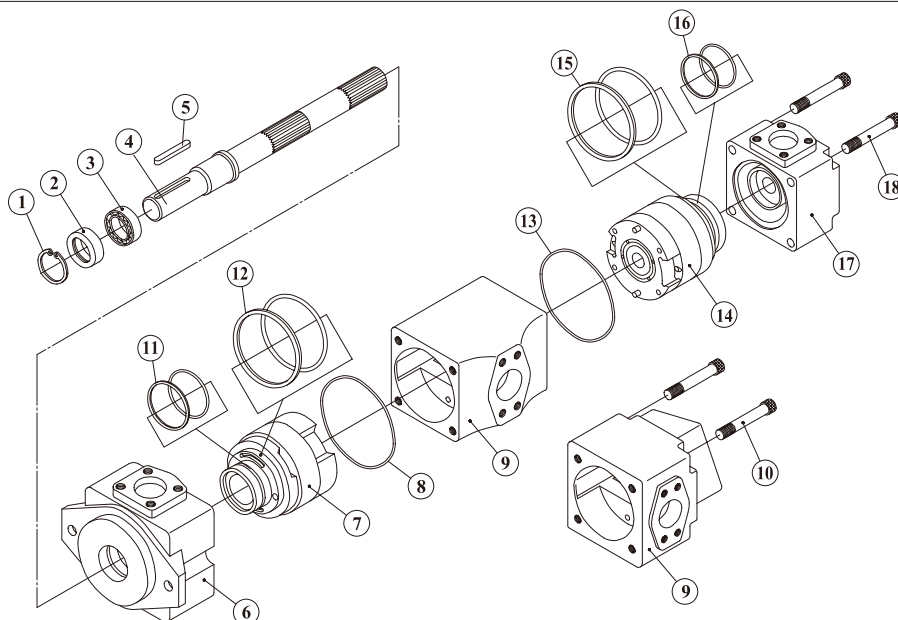


Foot Type (腳座型)

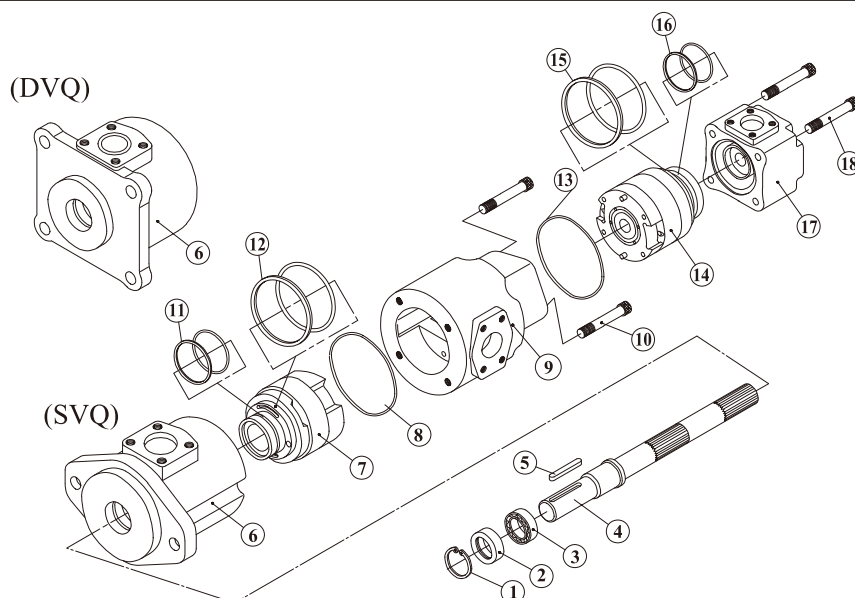
4- $\varnothing 22$  HOLES  
 $\varnothing 35$  SPOTFACER 1 DEEP



VQ215  
VQ225  
VQ325  
VQ425  
VQ435



SVQ215  
SVQ315  
SVQ425  
SVQ435  
DVQ425  
DVQ435



### VQ SERIES DOUBLE PUMP PARTS LIST

#### VQ 系列雙泵零件表

|                            |                                                                          |
|----------------------------|--------------------------------------------------------------------------|
| NO.1 Retainer Ring (扣環)    | NO.11 O-ring & Endless (P1-前壓力板-O型環(小))<br>Back-Up Ring (P1-前壓力板-背托環(小)) |
| NO.2 Seal(油封)              | NO.12 O-ring & Endless (P1-前壓力板-O型環(大))<br>Back-Up Ring ((P1前壓力板-背托環(大)) |
| NO.3 Bearing (軸承)          | NO.13 O-Ring (上蓋-O型環)                                                    |
| NO.4 Shaft (心軸)            | NO.14 Cartridge Kit (P2-內臟)                                              |
| NO.5 Key (鍵)               | NO.15 O-ring & Endless (P2-前壓力板-O型環(小))<br>Back-Up Ring (P2-前壓力板-背托環(小)) |
| NO.6 Housing (本體)          | NO.16 O-ring & Endless (P2-前壓力板-O型環(大))<br>Back-Up Ring (P2-前壓力板-背托環(大)) |
| NO.7 Cartridge Kit (P1-內臟) | NO.17 End cover (上蓋)                                                     |
| NO.8 O-Ring (本體O型環)        | NO.18 Screw (上蓋螺絲)                                                       |
| NO.9 Housing (中體)          |                                                                          |
| NO.10 Screw (中體螺絲)         |                                                                          |